

MACHINE KEY BARS - IMPERIAL

- High quality steel, zinc plated for rust prevention
- Sizes marked on each bar for easy identification
- Imperial sizes made from cold drawn 1018 regular carbon steel
- Metric sizes are made from cold drawn 1045 steel
- Stainless steel is made from grade 316 Metric and 303 Imperial
- Lengths: Metric 305 mm, Imperial 12"
- Metric made in Germany
- Imperial made in USA



STEEL - Square (1018)

Product No	Size	Product No	Size
18MED	1/8"	58MED	5/8"
532MED	5/32"	1116MED	11/16"
316MED	3/16"	34MED	3/4"
732MED	7/32"	78MED	7/8"
14MED	1/4"	1MED	1"
516MED	5/16"	1-18MED	1-1/8"
38MED	3/8"	1-14MED	1-1/4"
716MED	7/16"	1-12MED	1-1/2"
12MED	1/2"	1-58MED	1-5/8"
916MED	9/16"		

STAINLESS STEEL - Square (303)

Product No	Size	Product No	Size
S18MED	1/8"	S916MED	9/16"
S316MED	3/16"	S58MED	5/8"
S14MED	1/4"	S34MED	3/4"
S516MED	5/16"	S1MED	1"
S38MED	3/8"	SCOUNTMED ¹	Counter Display(page2)
S716MED	7/16"		
S12MED	1/2"		

Tolerances - Imperial Sizes

Size	Squares: Zinc Plated	Flats: Zinc Plated
3/4" & smaller	+0.003" to - .000"	+0.004" to - .000"
7/8" thru 1-1/2"	+0.004" to - .000"	+0.005" to - .000"
1-5/8" thru 2"	+0.005" to - .000"	+0.006" to - .000"

STEEL - Rectangular (1018)

Product No	Size	Product No	Size
711MED	7-11 Machine Kit	12X916MED *	1/2" x 9/16"
7 key bars will fit 11 different keyways. 1/8"sq., 3/16"sq., 3/16" x 1/4", 1/4" x 5/16", 5/16" x 3/8", 3/8" x 7/16", 7/16" x 1/2".		12X58MED	1/2" x 5/8"
		12X34MED	1/2" x 3/4"
		12X78MED	1/2" x 7/8"
		916X58MED	9/16" x 5/8"
18X316MED *	1/8" x 3/16"	916X34MED	9/16" x 3/4"
18X14MED	1/8" x 1/4"	916X1MED	9/16" x 1"
18X38MED *	1/8" x 3/8"	58X1MED	5/8" x 1"
316X38 MED *	3/16" x 3/8"	1116X34MED *	11/16" x 3/4"
316X12MED *	3/16" x 1/2"	34X78MED	3/4" x 7/8"
14X516MED	1/4" x 5/16"	34X1-18MED	3/4" x 1-1/8"
14X38MED	1/4" x 3/8"	34X1-14MED	3/4" x 1-1/4"
14X716MED *	1/4" x 7/16"	34X1-12MED	3/4" x 1-1/2"
14X12MED *	1/4" x 1/2"	1316MED	13/16" X 13/16"
516X12MED	5/16" x 1/2"	78X1MED *	7/8" x 1"
516X38MED	5/16" x 3/8"	78X1-18MED *	7/8" x 1-1/8"
516X716MED *	5/16" x 7/16"	78X1-14MED	7/8" x 1-1/4"
516X58MED *	5/16" x 5/8"	1X1-14MED	1" x 1-1/4"
38X716MED	3/8" x 7/16"	1X1-12MED	1" x 1-1/2"
38X12MED	3/8" x 1/2"	1-18X1-14MED *	1-1/8" x 1-1/4"
38X58MED	3/8" x 5/8"	COUNTMED ²	Counter Pack (page2)
716X12MED	7/16" x 1/2"		
716X58MED	7/16" x 5/8"		

* To be discontinued when stocks depleted.

MAK-A-KEY

MACHINE KEY BARS - METRIC

STEEL - Rectangular (1045)

Product No	Size
05.0X08.0MED	5 mm x 8 mm
06.0X10.0MED	6 mm x 10 mm
06.0X12.0MED	6 mm x 12 mm
07.0X08.0MED	7 mm x 8 mm
08.0X10.0MED	8 mm x 10 mm
08.0X12.0MED	8 mm x 12 mm
09.0X14.0MED	9 mm x 14 mm
10.0X12.0MED	10 mm x 12 mm
10.0X16.0MED	10 mm x 16 mm
11.0X18.0MED	11 mm x 18 mm
12.0X20.0MED	12 mm x 20 mm
14.0X22.0MED	14 mm x 22 mm
14.0X25.0MED	14 mm x 25 mm
16.0X28.0MED	16 mm x 28 mm
18.0X32.0MED	18 mm x 32 mm
20.0X36.0MED	20 mm x 36 mm
22.0X25.0MED	22 mm x 25 mm
22.0X40.0MED	22 mm x 40 mm
25.0X28.0MED	25 mm x 28 mm
COUNTMMED ³	Counter Display Pack

STEEL - Square (1045)

Product No	Size
04.0MED	4 mm
05.0MED	5 mm
06.0MED	6 mm
07.0MED	7 mm
08.0MED	8 mm
10.0MED	10 mm
12.0MED	12 mm
14.0MED	14 mm
16.0MED	16 mm
18.0MED	18 mm
20.0MED	20 mm
22.0MED	22 mm

STAINLESS STEEL - Square (316)

Product No	Size
S03.0NOS	3 mm
S04.0NOS	4 mm
S05.0NOS	5 mm
S06.0NOS	6 mm
S08.0NOS	8 mm
S10.0NOS	10 mm
S12.0NOS	12 mm
S16.0NOS	16 mm
S20.0NOS	20 mm
S25.0NOS	25 mm

Tolerances - Metric Sizes (DIN 6880)

Size	
3.0mm	+ .005 to 0.02
6.0mm	+ .005 to 0.02
8.0mm	+ .005 to 0.026
10.0mm	+ .005 to 0.026
12.0mm	+ .005 to 0.033

¹ SCOUNTMED :

Counter Display Pack Includes

STAINLESS STEEL(303)

Size - 12" Lengths	No. of Bars
1/8" Square	5
3/16" Square	5
1/4" Square	5
5/16" Square	5
3/8" Square	5
7/16" Square	3
1/2" Square	3
Total	31

² COUNTMED :

Counter Display Pack Includes

STEEL

Size - 12" Lengths	No. of Bars
1/8" Square	5
3/16" Square	5
1/4" Square	5
5/16" Square	5
3/8" Square	5
7/16" Square	3
1/2" Square	3
Total	31

³ COUNTMMED :

Counter Display Pack Includes

STEEL

Size - 305mm Lengths	No. of Bars
4mm Square	5
5mm Square	5
6mm Square	5
7mm Square	5
8mm Square	5
10mm Square	3
12mm Square	3
Total	31

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over 30 years.

